

Trade name: PA 2200

Product no.: 9012-0014

Current version : 2.0.0, issued: 16.05.2012

Replaced version: 1.0.0, issued: 13.04.2011

Region: GB

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name

PA 2200

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture

Laser sintering

1.3 Details of the supplier of the safety data sheet

Address

EOS GmbH - Electro Optical Systems

Robert-Stirling-Ring 1

82152 Krailling / München

GERMANY

Telephone no. +49 (0) 89 / 8 93 36 - 0

Fax no. +49 (0) 89 / 8 93 36 - 2 85

Information provided by / telephone

+49 (0) 89 / 893 36 - 0

Advice on Safety Data Sheet

MSDSInfo@eos.info

1.4 Emergency telephone number

+49 (0) 89 / 893 36 - 0 (8 am - 5 pm)

+49 (0) 89 / 893 36 - 151 (Mo - Thu: 9 am - 12 pm & 1 - 6 pm; Fr: 1 - 4 pm) (CET)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification information

This product does not meet the classification and labelling criteria given in the Regulation (EC) No 1272/2008 (CLP).

This product does not meet the classification and labelling criteria given in the Dangerous Preparations Directive 67/548/EC (DSD)

2.2 Label elements

Not relevant

2.3 Other hazards

No data available.

SECTION 3: Composition/information on ingredients

3.1 Substances

Chemical characterization

Substance name Polylaurolactam (polyamide 12) (CAS-No. 25038-74-8), modified, polymer

3.2 Mixtures

Not applicable. The product is not a mixture.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information

In case of persisting adverse effects, consult a physician. Change contaminated clothing.

After inhalation

Remove affected person from the immediate area. Ensure supply of fresh air.

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After skin contact

When in contact with the skin, clean with soap and water. After contact with molten product, cool quickly with cold water. Do not pull solidified product from skin. Seek medical attention.

After eye contact

Separate eyelids, wash the eyes thoroughly with water (15 min.).

After ingestion

Seek medical advice immediately. Rinse mouth thoroughly with water. Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

No data available.

4.3 Indication of any immediate medical attention and special treatment needed

No data available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Foam; Carbon dioxide; extinguishing powder; Water spray jet

Unsuitable extinguishing media

No data available.

5.2 Special hazards arising from the substance or mixture

In the event of fire, the following can be released: Carbon dioxide (CO₂); Carbon monoxide (CO); Nitrogen oxides (NO_x); Combustion products of this material have to be classed invariably as respiratory poison.

5.3 Advice for firefighters

Use self-contained breathing apparatus. Wear protective clothing.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Refer to protective measures listed in sections 7 and 8. Ensure adequate ventilation. Avoid dust formation. Keep away sources of ignition.

For emergency responders

No data available. Personal protective equipment (PPE) - see Section 8.

6.2 Environmental precautions

Do not discharge into the drains/surface waters/groundwater.

6.3 Methods and material for containment and cleaning up

Take up mechanically. When picked up, treat material as prescribed under heading "Disposal considerations".

6.4 Reference to other sections

No data available.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling

No special measures necessary if stored and handled as prescribed. Avoid the formation and deposition of dust. Provide good ventilation of working area (local exhaust ventilation, if necessary).

General protective and hygiene measures

Do not eat, drink or smoke during work time. Keep away from foodstuffs and beverages. Wash hands before breaks and after work. Provide eye wash fountain in work area. Do not inhale dust. Use barrier skin cream. Areas of the skin soiled with dust are to be cleaned with soap and water without delay, as the powder draws the natural moisture from the skin.

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Advice on protection against fire and explosion

Dust can form an explosive mixture with air. Take precautionary measures against static charges. Keep away from sources of heat and ignition.

7.2 Conditions for safe storage, including any incompatibilities**Technical measures and storage conditions**

Keep containers dry, tightly closed, at temperatures between 5 and 35°C and relative air moisture of 20 – 70%.

Requirements for storage rooms and vessels

Store product in closed containers.

Advice on storage assembly

None known

7.3 Specific end use(s)

No data available.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****Occupational exposure limit values**

No	Substance name	CAS no.	EC no.
1	DUST		
	List of approved workplace exposure limits (WELs) / EH40		
	total inhalable dust		
	TWA	10	mg/m ³
	List of approved workplace exposure limits (WELs) / EH40		
	respirable dust		
	TWA	4	mg/m ³

8.2 Exposure controls**Appropriate engineering controls**

No data available.

Personal protective equipment**Respiratory protection**

If workplace exposure limits are exceeded, a respiration protection approved for this particular job must be worn. In case of dust formation, take appropriate measures for breathing protection in the event workplace threshold values are not specified.

Eye / face protection

Safety glasses (EN 166)

Hand protection

In case of intensive contact, wear protective gloves (EN 374). Before use, the protective gloves should be tested in any case for its specific work-station suitability (i.e. mechanical resistance, product compatibility and antistatic properties). Adhere to the manufacturer's instructions and information relating to the use, storage, care and replacement of protective gloves. Protective gloves shall be replaced immediately when physically damaged or worn. Design operations thus to avoid permanent use of protective gloves. If this powder is handled at room temperature, it is not necessary to wear protective gloves.

In case of thermal processing, thermally insulating protective gloves are to be used.

Other

Normal chemical work clothing.

Environmental exposure controls

No data available.

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SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties**

Form/Colour			
Powder			
white			
Odour			
odourless			
Odour threshold			
No data available			
pH value			
Not applicable			
Boiling point / boiling range			
Not applicable			
Melting point / melting range			
Value	185	°C	
Method	EN ISO 11357-1		
Decomposition point / decomposition range			
Value	>	300	°C
Flash point			
Not applicable			
Ignition temperature			
Value	>	350	°C
Method	DIN 51794		
Auto-ignition temperature			
No data available			
Oxidising properties			
No data available			
Explosive properties			
No data available			
Flammability (solid, gas)			
No data available			
Lower flammability or explosive limits			
No data available			
Upper flammability or explosive limits			
No data available			
Vapour pressure			
Not applicable			
Vapour density			
No data available			
Evaporation rate			
No data available			
Relative density			
No data available			
Density			
Value	1,0	- 1,1	g/cm³
Reference temperature		20	°C

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Solubility in water	
Remarks	insoluble
Solubility(ies)	
No data available	
Partition coefficient: n-octanol/water	
No data available	
Viscosity	
No data available	

9.2 Other information

Other information	
No data available.	

SECTION 10: Stability and reactivity**10.1 Reactivity**

No data available.

10.2 Chemical stability

No data available.

10.3 Possibility of hazardous reactions

No data available.

10.4 Conditions to avoid

None, if handled according to order.

10.5 Incompatible materials

none, if handled according to order

10.6 Hazardous decomposition products

No hazardous decomposition products known.

SECTION 11: Toxicological information**11.1 Information on toxicological effects**

Acute oral toxicity	
Remarks	No data available.
Acute dermal toxicity	
Remarks	No data available.
Acute inhalational toxicity	
Remarks	No data available.
Skin corrosion/irritation	
Remarks	No data available.
Serious eye damage/irritation	
Remarks	No data available.

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Respiratory or skin sensitisation

No data available

Germ cell mutagenicity

No data available

Reproduction toxicity

No data available

Carcinogenicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration hazard

No data available

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact may cause mechanical irritation through dust particles.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Inhalation of dusts may irritate the respiratory tract.

SECTION 12: Ecological information**12.1 Toxicity****Fish toxicity**

Remarks	No data available.
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Daphnia toxicity

Remarks	No data available.
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Algae toxicity

Remarks	No data available.
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Bacteria toxicity

No data available

12.2 Persistence and degradability**Physico-chemical eliminability**

Remarks	If used properly, this product does not cause problems, on the strength of previous experience.
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12.3 Bioaccumulative potential

No data available.

12.4 Mobility in soil

No data available.

12.5 Results of PBT and vPvB assessment

No data available.

12.6 Other adverse effects

No data available.

12.7 Other information**Other information**

Do not discharge product unmonitored into the environment.

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Alterations/supplements:

Alterations to the previous edition are marked in the left-hand margin.